

TOOL SIZE	THREAD & PITCH	SPINDLE DIAMETER
A/1	M14 X 1	0.55'' / 13.9MM
B/2	M15 X 1	0.59'' / 15MM
C/3	M17 X 1	0.66'' / 16.8MM
D/4	M20 X 1	0.78'' / 19.9MM